

P-421 NAT

5-MIL PTFE FILM TAPE

PRODUCT DESCRIPTION

P-421 is an extremely durable tape making it ideal for use in aerospace, web and electrical applications.

FEATURES

- Operates in high temperature applications and has a high dielectric strength.
- The PTFE backing helps to reduce friction creating slick surfaces helping materials move faster.
- Impervious to most chemical attacks including acids, solvents, fuels and most alkalies.

PRODUCT CONSTRUCTION

PTFE FILM
CURED SILICONE

APPLICATION

- The ideal tape wherever a slick surface is required to help speed up the movement of materials reducing equipment wear, such as in roller protection.
- High temperature applications with medium gauge magnet wires in larger sized components.
- Anti-vibration cushion, a gasket for flanges, joints and clamp connectors and as a high temperature release surface on heat sealer bars and rollers.
- Prevents electrolytic corrosion of dissimilar metals and to help mask parts placed in chemical cleaning or electroplating solutions.

PROPERTIES, CERTIFICATIONS AND SPECIFICATIONS

Backing Material	PTFE Film	
Adhesive	Cured Silicone	
Color	Gray	
	Imperial	Metric
Total Tape Thickness	6.8 mil	0.17 mm
Tensile Strength	66 lbs/in	116 N/10 mm
Elongation	143%	143%
Adhesion to Steel	37 oz/in	4.0 N/10 mm
Dielectric Strength	17,800 volts	17.8 kV
Insulation Class CSA	356 °F	180 °C
Insulation Class UL	356 °F	180 °C
Certifications	UL-510 & CSA-C-22-2	
Government Specifications	CID-A-A-59474A Type I, Class 4(Replaces obsolete MIL-T-23594C Type I, Class 4, ASTM D570	
Boeing Specifications	BAC 5034 Type IV, Class 3B/ BAC 5157	
Airbus Specifications	DAN 269	

*CAUTION: The above are typical values and should not be used in writing specifications. Customer is responsible to ensure product meets intended application requirements before approved for use.

GENERAL STORAGE CONDITIONS

Best stored between 50°F-80°F / 10°C-27°C, 25-50% relative humidity; out of direct sunlight.

PRECAUTION REMINDER

Surface should be clean, free of oil, moisture and dirt before applying. Pressure-sensitive adhesive tapes may require pressure by roller, hand or press when applying. Not doing so may affect the general properties and appearance. Please inspect your surface prior to application; this tape may not adhere well to extremely uneven or distorted surfaces. Please remember to allow adequate time for full adhesive strength.

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